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D5105-1
Job Sheet 168440



Part No: D5105-1

Job Qty: 12 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/14/17

Job Tracking No:

Created By: Linda Lacelle

Due Date: 12/6/17

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		12/5/17	0.00	0.00	Start Up Waterjet		<i>[Signature]</i>
100	Waterjet	12 pcs		12/5/17	0.00	0.76	Waterjet1		<i>[Signature]</i>
110	QC	12 pcs		12/5/17	0.00	0.00	QC2		<i>[Signature]</i> DAS
120	QC	12 pcs		12/5/17	0.00	0.00	QC8		<i>[Signature]</i> 38
130	Brake NC	12 pcs		12/5/17	0.02	0.34	Brake NC 2		<i>[Signature]</i> 9-25 DAS
140	QC	12 pcs		12/5/17	0.00	0.00	QC5		<i>[Signature]</i> 38
150	HandFinish	12 pcs		12/6/17	0.00	0.24	HandFinish1		<i>[Signature]</i> 2017-12-07 38
160	QC	12 pcs		12/6/17	0.00	0.00	QC7		<i>[Signature]</i> 38
170	Packaging	12 pcs		12/6/17	0.00	0.00	Packaging3	ST 141	<i>[Signature]</i> 38
180	QC21-SA	12 Ea		12/6/17	0.00	0.00	QC21		<i>[Signature]</i> 38

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.125 <i>M137990</i>	1	56	0	0

Part Specifications

Specifications could not be found.

Plex 12/6/17 9:15 AM dart.leroux.jason

QA Closed: _____
Date: _____

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					